

CATALOGUE No. 3

BOMBARDIER
SNOWMOBILE

L'AUTO-NEIGE BOMBARDIER LIMITED
VALCOURT, QUE.
(SHEFFORD COUNTY)

BOMBARDIER SNOWMOBILE



MAINTENANCE MANUAL AND SPARE PARTS LIST

*Illustrations and
diagrams of the
snowmobile, various
mechanisms and
most important parts*

L'AUTO-NEIGE BOMBARDIER Limited
VALCOURT, QUE.
(Shefford County)

INDEX

Introduction	Page 3
Bombardier Plant	" 4
General Description	" 5
Bombardier Snowmobile — Right front view, Right rear view	" 6
General Information	" 7
Driving instructions	" 8
" "	" 9
Lubrication — Diagram	" 10
" — Chart	" 11
" (instructions)	" 12
" "	" 13
Ski and front Suspension Diagram	" 14
" " " " " Spare parts list	" 15
Track & rear Suspension (illustration)	" 16
" " " Spare Parts List	" 17
Steering mechanism (illustration)	" 18
" " Spare Parts List	" 19
Power and Transmission	" 20
Control Mechanism	" 21
Cooling & Electricals	" 22
Body & Towage	" 23
Miscellaneous	" 23

INTRODUCTION

It is our pleasure to offer this maintenance and repair manual to all the owners and users of the Bombardier Snowmobile. This manual is arranged to facilitate the maintenance of your snowmobile and allow you to travel safely, comfortably and economically during winter.

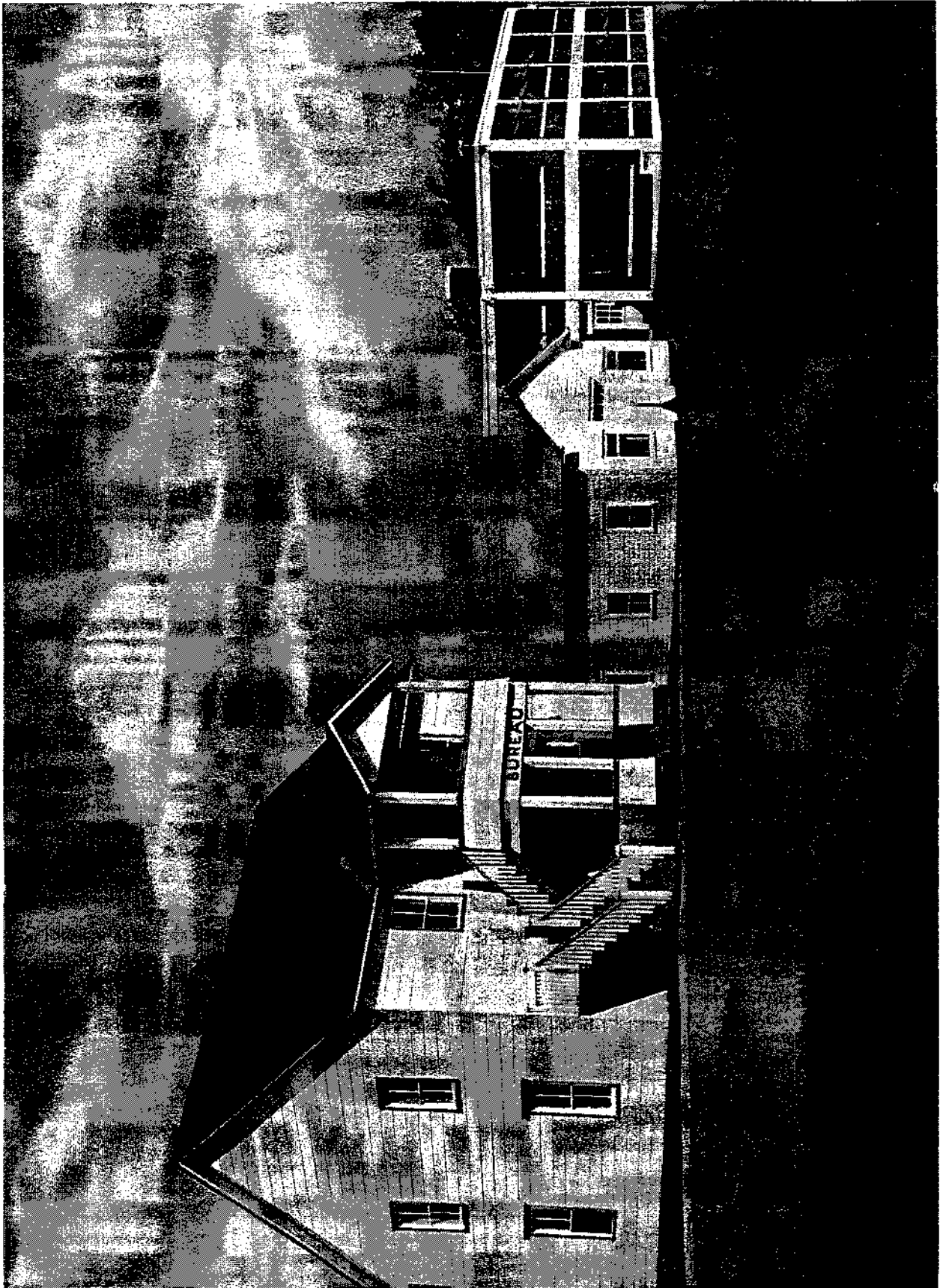
The illustrations and other information outlined in this manual will help you to understand the construction of your snowmobile and will show you how to get the maximum of efficiency. You will find also specifications and lubrication chart. Illustrations and numbers of miscellaneous parts will help you to order the exact spare parts which you may require to maintain your snowmobile in perfect order.

We shall always be pleased to help you get more efficiency and more pleasure in driving your snowmobile. Do not hesitate to call on us.

We are entirely at your service.

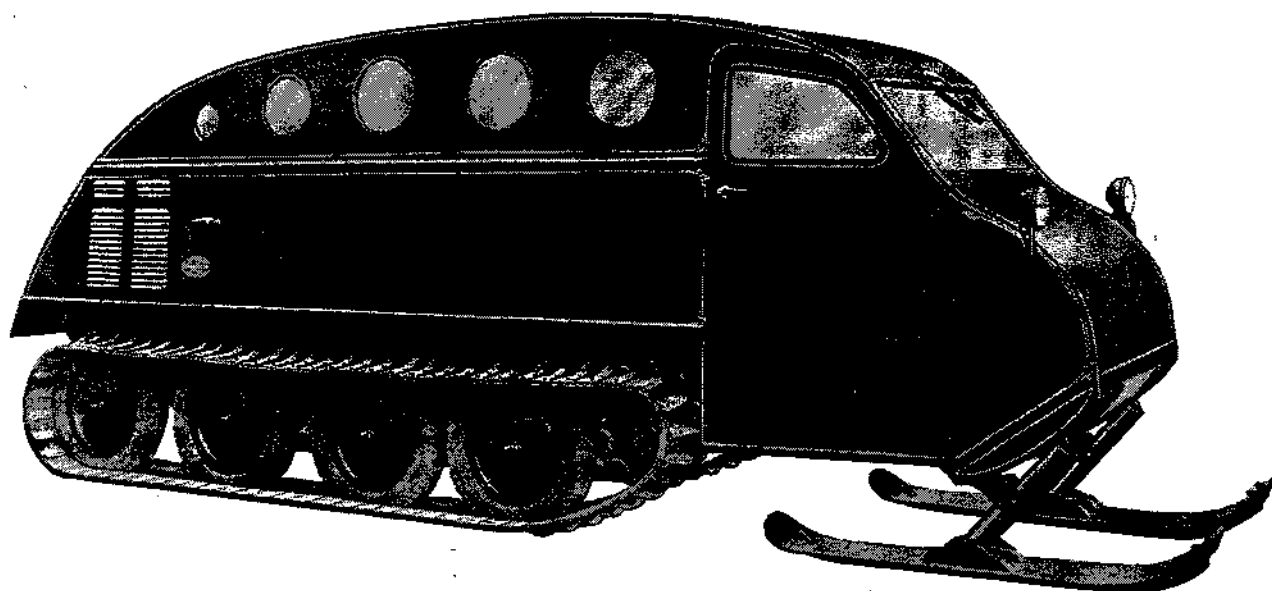
L'AUTO-NEIGE BOMBARDIER LTEE


President.



The Bombardier Plant, at Valcourt, Quec.

BOMBARDIER SNOWMOBILE



GENERAL DESCRIPTION

The Bombardier snowmobile is the result of twenty years of research and experimentation in the field of transport and travelling on snow. Due to the inclemency of our Canadian winters, travelling on our snowdrifted roads has always been a great problem.

The Bombardier snowmobile is a practical solution to this problem and has made travelling a pleasure, notwithstanding the temperature.

Our 12-Passenger snowmobile is powered by a 100 H.P. Motor.

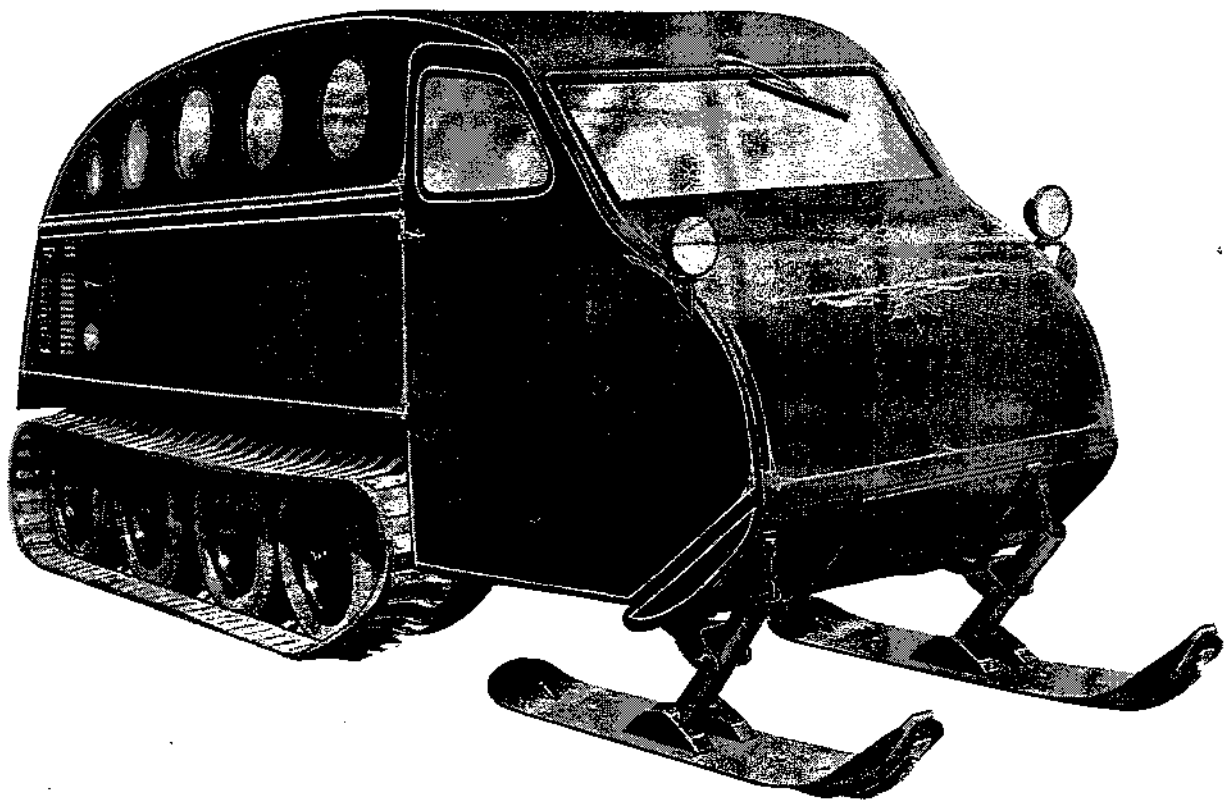
The Coil spring rear suspension with eight supporting points assures an equal distribution of the load on the snow; this construction,

at the same time strong and flexible, permits comfortable driving, even on rough roads.

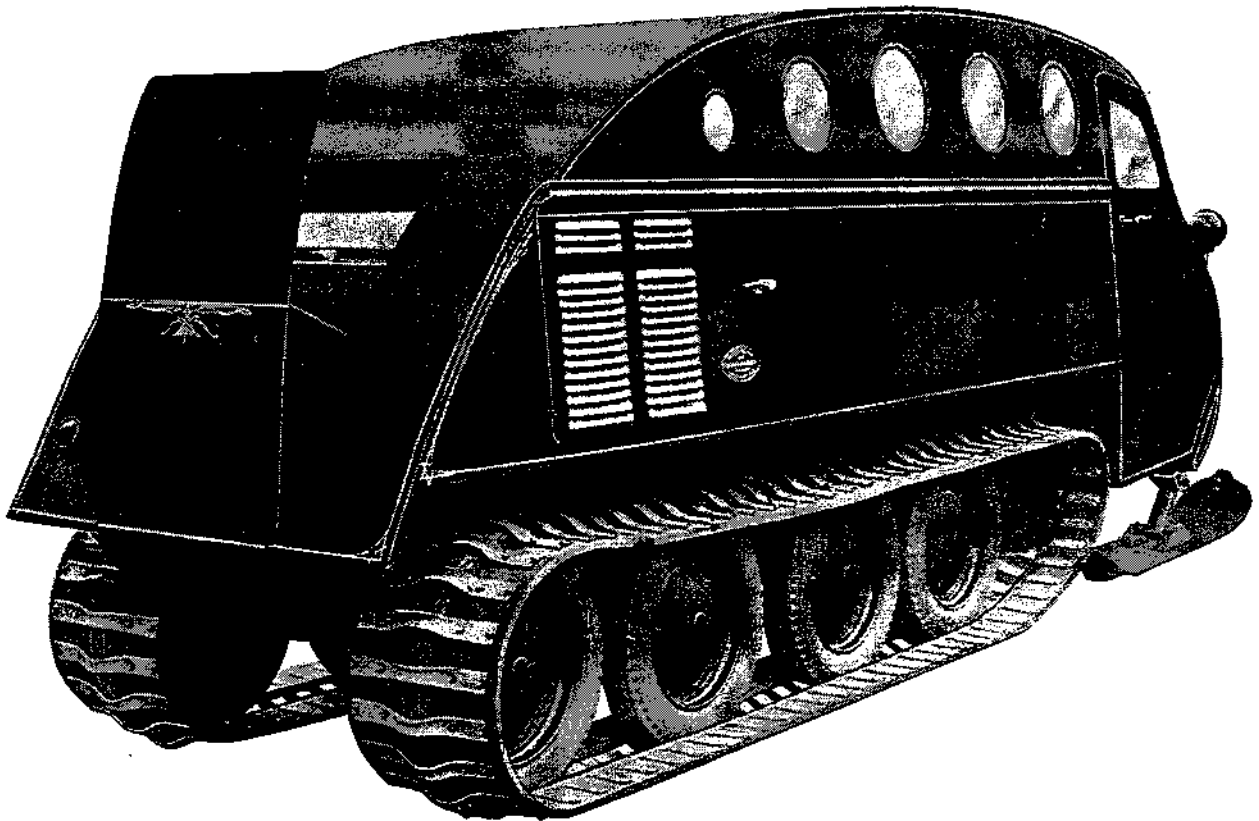
The front suspension is of special design allowing easy and positive driving and assures efficient control and comfortable riding.

No effort has been spared to assure our customers a solid, efficient and economical vehicle. Severe and expensive tests under the most varied conditions have been made steadily with the aim of improving the solidity and efficiency of our snowmobiles.

We are pleased to offer to doctors, ambulance men, transport companies, autobus and taxi companies, woodland contractors, etc., a motor vehicle specially designed to be an appreciable help for their winter driving.



The Bombardier Snowmobile — Right front view



The Bombardier Snowmobile — Right rear view

BOMBARDIER SNOWMOBILE

GENERAL INSTRUCTIONS

The following general instruction will, no doubt, be very useful.

Orders

Note that a part number has been written opposite the miscellaneous spare parts. Please specify this number when ordering spare parts; this will enable us to deliver the exact part you need without delay.

Also specify on your order, the shipping instructions, whether "express", "freight", "mail", etc. Otherwise we will ship by the most convenient way, assuming no responsibility is transportation charges are found too expensive on reception of parts.

Spare Parts Returned

To avoid useless transportation charges and to facilitate the classification of spare parts returned for any reason, we ask you to advise us previously and not to return parts before receiving our authorization and shipping instructions.

Our shippers are competent and take proper care in packing. Consequently we are not responsible for damages occurring to parts in transit. Our liability ends when parcels are accepted by the transport companies.

Identification

The record name plate illustrated above is located in the engine compartment and is visible through the right side door above the gas tank.

BOMBARDIER

Vehicle Code

Serial No.

Engine No.

Order No.

Date of Mfg.

The vehicle code number B-12C S is a code set up to establish a positive identification of the vehicle. This particular code represents the following : B means Bombardier. 12 means 12 passengers, the capacity of the vehicle, C means it is powered by a Chrysler Motor, S means this model is special.

SERIAL No. — The serial number is the manufacturer's production number.

ENGINE No. — The engine number is the serial Number of the engine assembly as marked by the engine manufacturer.

ORDER NUMBER — This is the number of the production permit issued by the motor vehicle controller, or our order number, for this unit.

DATE OF MANUFACTURE — This is the date on which the assembly of the vehicle was completed.

N. B. It is important to mention clearly the Vehicle Code, the Serial number and the Date of manufacture, when ordering parts for your snowmobile.

DRIVING INSTRUCTIONS

Driving a snowmobile is quite different from driving a standard motor vehicle. For this reason the instructions given in this section should be studied carefully.

As the oil gets thicker during winter and circulates more slowly, it is recommended that the engine be allowed to warm up before starting off.

The ratio from the engine to the track being considerably reduced, second gear should always be used when starting the vehicle except on steep hills.

It should never be necessary to use force to move the gear lever. If the gear does not mesh easily the fault is either due to sticky, bent, or dirty selector rods and controls, or to improper adjustment of the clutch linkage.

Steering

The vehicle is normally steered by means of the skis. Steering is positive on a soft surface but more difficult on hard surface such as ice or cement.

When approaching a sharp turn under these conditions, the best method is to turn the skis when the vehicle is in motion and suddenly release the accelerator. The compression of the motor acts as a brake, thus giving more weight on the skis.

When negotiating snow banks, ditches, etc., the obstacle should be approached steadily in low gear, with plenty of power in reserve. This is very important in order to pass over the obstacle without losing too much speed.

Do not spin the track in soft snow or when climbing hills. Engage the clutch smoothly. It is advisable to run the vehicle back and forth to gain momentum before advancing or going back when there is danger of the track slipping on loose snow.

Heating System

The heating system in the interior of the vehicle is provided by circulation of the heat from the radiator through the passenger compartment and is controlled by the opening of the rear door.

In very cold weather the rear door should be almost entirely closed (leave about 4" space at the upper end) and a cardboard installed in the side door of the motor compartment to

force circulation of the heat through the vehicle.

Perfect control of this circulation is obtained by installing a cardboard on one side or on both sides, as necessary.

The opening above the motor compartment should always be clear to assure free circulation of heat in the vehicle.

Brakes

The brake system used on our snowmobile is mechanical. It acts on the propeller shaft and is entirely protected in the interior of the vehicle. Thus it is always in perfect order because neither snow nor ice can damage it.

Adjustments are made by the adjusting nut on the brake or by the adjusting nut on the brake band rod. The shaft of the pedal and the friction points on the brake rod must be lubricated every 500 miles. Use motor oil.

Clutch

The clutch rods are also installed in the interior of the vehicle under the floor boards and consequently are protected against damage due to snow or ice adhesion.

Adjustments are made by the screws installed

for this purpose on the clutch rod beside the motor.

Check the clutch adjustment at every lubrication and make sure that the pedal has one and one half inch of free travel, before the clutch starts to release.

Shifting

The gear shift control rods are in the interior of the vehicle under the floor boards. If shifting is hard, the trouble will be found in the

adjustment of the rods and generally in the selector rod, adjustment of which can be made near the steering column.

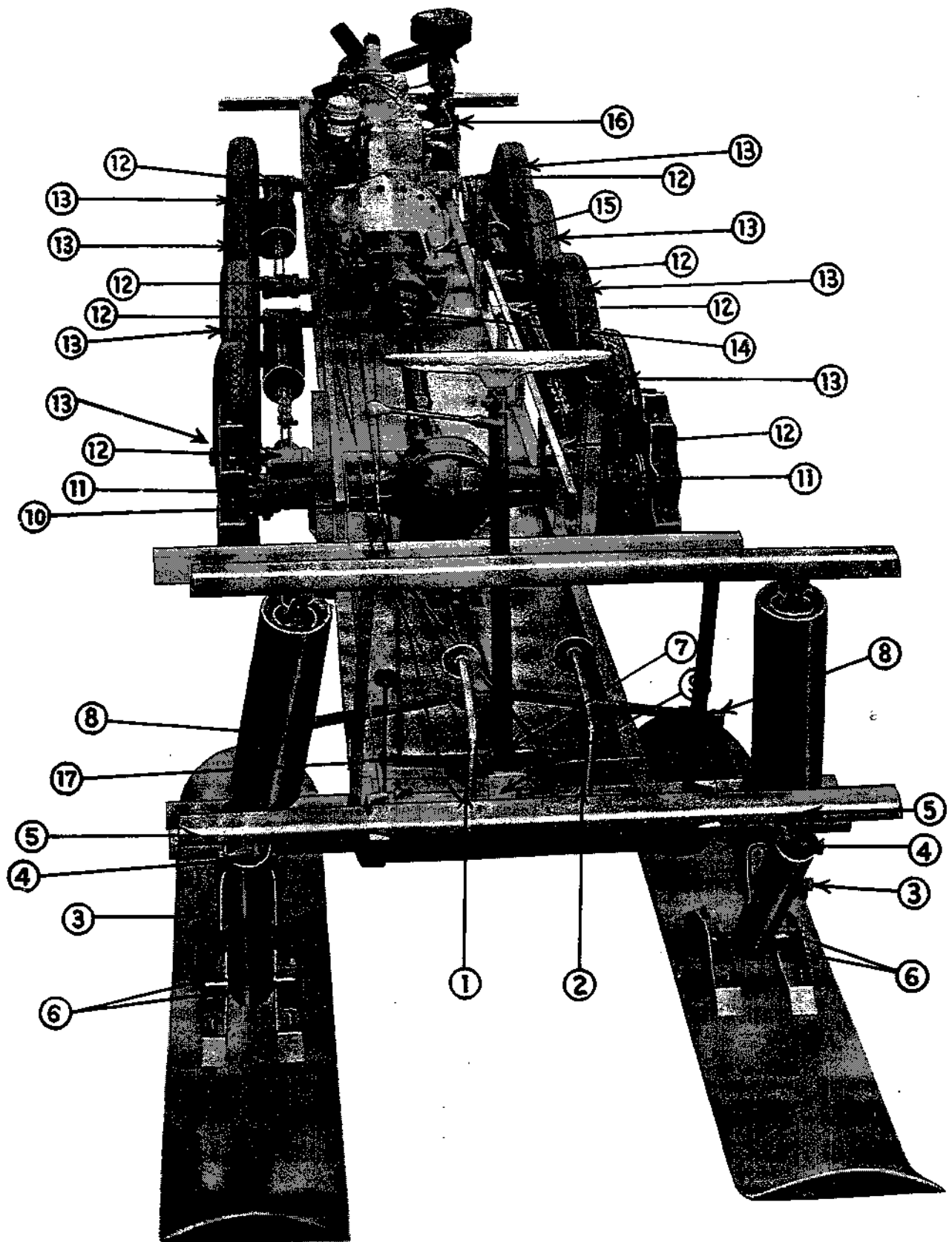
Cooling System

The cooling system includes a special radiator, a thermostat and the regular cooling equipment of the motor. It is essential that any leakage which might occur in this system be corrected as soon as possible, as the efficiency of the cooling system will be impaired to the extent of the anti-freeze lost.

Ethylene-Glycol anti-freeze solution should be used in the radiator of the snowmobile.

When the radiator gets rusty or dirty, the remedy is the same as that recommended for an automobile. To drain the cooling system, open the drain cocks and incline as necessary to obtain the proper drain. Do not forget the drain valve on the motor.

When refilling the cooling system make sure that the radiator and motor drain cocks are closed.



LUBRICATION DIAGRAM

LUBRICATION CHART

Chart Ref.	I T E M	No. of fittings	Service lubricant	Lubrication period	Remarks
1.	Brake Pedal	1	Motor Oil	2000 miles	Opening on pedal
2.	Clutch Pedal	1	Motor Oil	2000 miles	Opening on pedal
3.	Rocker Tube Bearing	2	Grease No "0"	500 miles	Fittings on end of bolts
4.	Bolt Rocker Tube Top	2	Grease No "0"	Daily	Apply on bolt as required
5.	Rocker Bracket Bearings	2	Grease No "0"	2000 miles	Fitting outside of housing
6.	Ankle Shaft Bearing	4	Grease No "0"	500 miles	Fitting on each ski bearing
7.	Steering Shaft Lower Bearing	1	Grease No "0"	Seasonally	Remove steering to grease bearing
8.	Steering Tie Rod	2	Grease No "0"	500 miles	Fitting at end of rod
9.	Gearshift Lever Driving Angle	1	Motor Oil	2000 miles	Located under front floor boards
10.	Differential	1	Hypoid Gear lub. SAE 80	2000 miles	Located under rear floor boards N.B. — Never mix one brand of hypoid lubricant with another brand.
11.	Axle Shaft Bearings	2	Grease No "0"	2000 miles	Fittings near sprocket
12.	Body Spindle	8	Grease No "0"	500 miles	Fitting on each part
13.	Wheel Bearings	8	"Short Fibre"	2000 miles	Accessible on outside of vehicle. Remove hub cap
14.	Drive Shaft Slip Joint	1	Grease No "0"	2000 miles	Located under rear floor boards
15.	Transmission	1	Lubricant SAE 80	2000 miles	Check and keep to level
16.	Throttle Wire Housing	1	Motor Oil	500 miles	Few drops of oil-accessible in motor compartment
17.	Accelerator Pedal Assembly	1	Motor Oil	Seasonally	
	All Clevis Pins & Slip Joints		Oil or Alemite grease	2000 miles	

INSTRUCTIONS FOR LUBRICATION OF MOTOR SUPPLIED IN THE MANUAL BY THE MANUFACTURER OF MOTOR.

LUBRICATION

As the snowmobile is used almost entirely in areas where arctic or extremely low temperatures prevail, special precautions are necessary to maintain proper lubrication at all times. The lubricants specified in this section are those recommended for the snowmobile. To completely lubricate the snowmobile, it is necessary to remove the floor boards in the drivers' and passengers' compartments.

1. — Engine Lubrication

Instructions for the lubrication of the engine are given in the manual provided by the manufacturer of the engine, which we supply to every customer. These are the usual specifications for winter operation.

2. — Transmission Lubrication

Transmission lubricants should be of superior quality and for winter use we recommend viscosity SAE 80.

The oil level should be checked about every 2000 miles and it is recommended that the lubricant be changed twice during the winter to eliminate the water which may condense in the transmission.

3. — Differential Lubrication

The hypoid type differential requires special hypoid gear lubricant. We recommend hypoid gear lubricant SAE 80. If at periodical check-

ing (recommended every 2000 miles), it is found that the oil level is low on account of leakage or any other cause, the differential should be drained off and rinsed with cleansing oil (never use kerosene) and new lubricant added.

NOTE : Never mix one brand of hypoid lubricant with another brand. Drain off, rinse and refill with new lubricant.

As you will notice, the differential is mounted in reverse to standard types vehicles and to drain, it is necessary to remove the two bolts over the drain hole in the frame, and fill up to plug level.

4. — Front Suspension Unit Lubrication

Rocker Bracket Bearings — The two tapered roller bearings on each rocker bracket should be cleaned thoroughly and packed with grease during overhaul or seasonally. Every 2000 miles they should be lubricated with Alemite grease through the fittings provided.

Rocker Tube Bearings — The two roller bearings located in each rocker tube should be cleaned and packed with grease at each overhaul as specified. A fitting is provided for lubrication every 500 miles, using "Alemite Grease No "0".

Bolt Rocker Tube Top — Grease should be applied on this point as often as required to prevent excessive wear between the bolt and the spring unit chain bushing. Gear grease or heavy gear oil should be used according to temperature. **CHECK THIS POINT DAILY.**

Ankle Shaft Bearing — The two roller bearings located on each ankle shaft should be cleaned and packed with grease, as specified in the lubrication chart, at each overhaul or seasonally. Fittings are provided for intermediate lubrication every 500 miles. Use "Alemite" grease lubricant.

5. — Steering Shaft Lower Bearing Lubrication

The roller bearing located in the housing at the lower end of the steering column should be cleaned and packed with fresh grease at each overhaul as specified.

6. — Bogie Axle Shafts and Bearings Lubrication

Each body spindle is provided with a system of needle bearings which should be greased thoroughly at the end of every season.

TO DO SO: Remove the tracks and the wheels and release the body spindle by taking off the bolt which attaches the spring chain to the body spindle unit. Grease thoroughly giving a rotary movement to the spindle body to insure lubricating every needle bearing.

This will allow checking the wear of this unit and the condition of the chains.

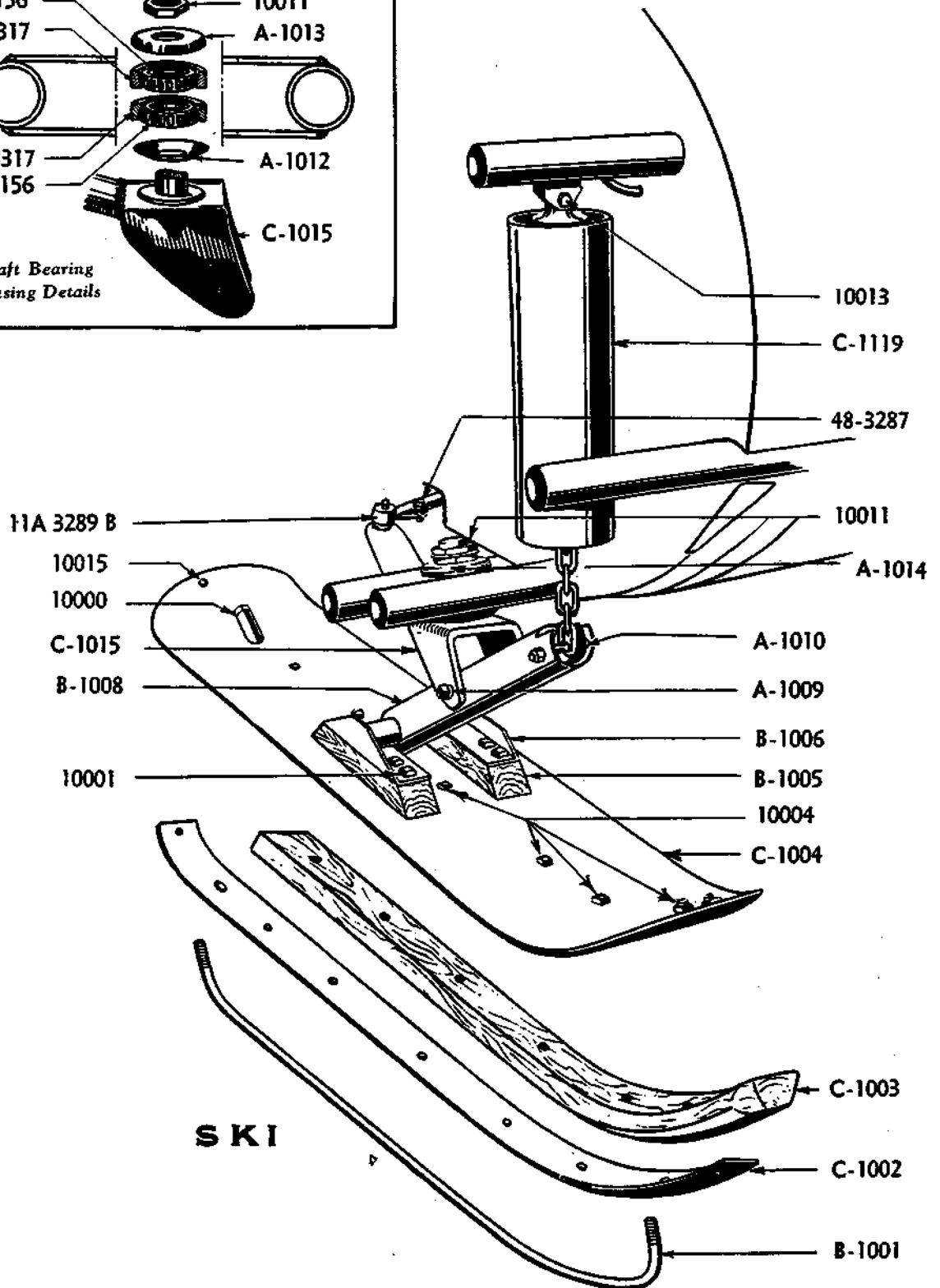
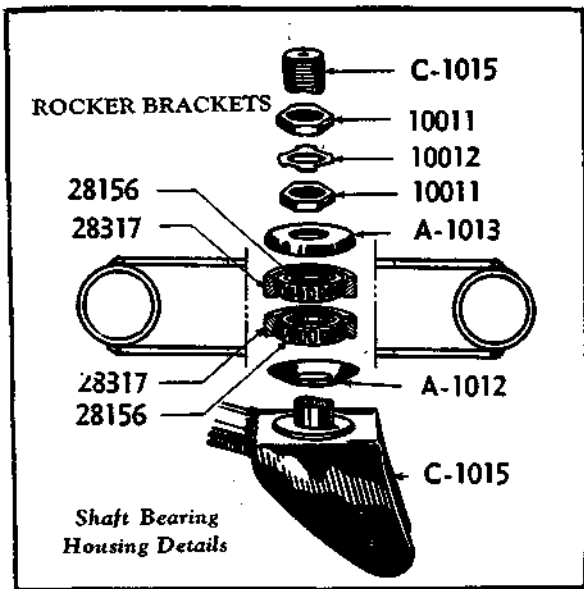
These roller bearings should be lubricated every 500 miles with "Alemite" Grease.

7. — Bogie Wheel Bearing Lubrication

The two tapered roller bearings in each bogie wheel should be thoroughly cleaned and packed with grease at the time of overhaul, or seasonally. Check the adjustment of bearings and grease every 2000 miles.

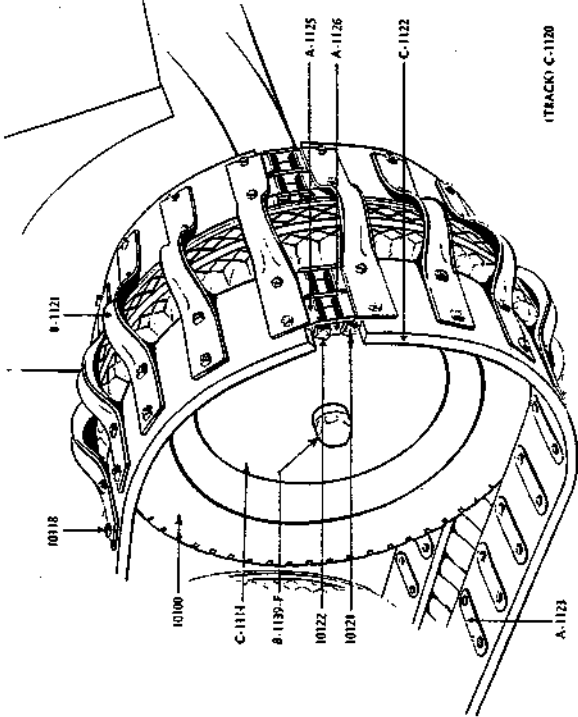
8. — Control Rods and Linkage Lubrication

All clevis pins in the control linkage to the clutch, brakes, transmission, etc., should be lubricated every 500 miles, using engine oil or "Alemite" grease.



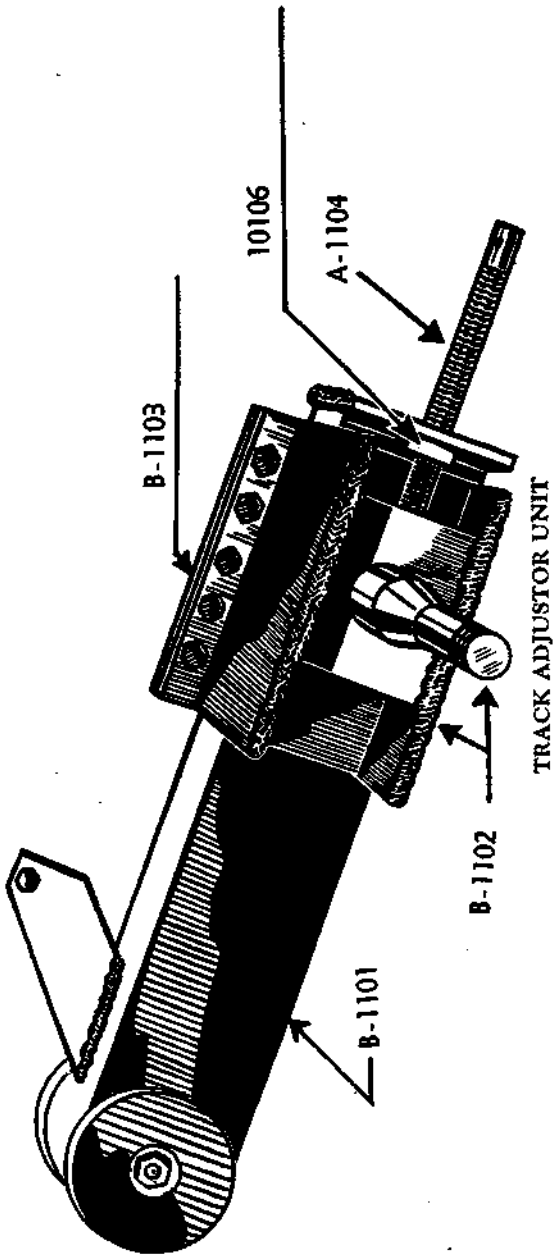
SKI AND FRONT SUSPENSION

Parts Number	DESCRIPTION	No reqd' per Unit
C-1000	Ski Assembly	2
B-1001	Shoe Runner	2
C-1002	Cap Runner Support	2
C-1003	Support — Runner (Wood)	2
C-1004	Runner (Ski)	2
B-1005	Spacer Bracket (Wood)	4
B-1006	Bracket — Runner	4
A-1007	Ankle Pin	2
B-1008	Rocker Tube Assembly	2
A-1009	Stud — Center	2
A-1010	Bolt — Rocker Tube Top	2
A-1012	Mud Excluder — Lower	2
A-1013	Mud Excluder — Upper	2
A-1014	Chain — Ski Suspension Spring	2
C-1015-D	Rocker Bracket & Steering Arm Assembly — R.H.	1
C-1015-G	Rocker Bracket & Steering Arm Assembly — L.H.	1
A-1016	Washers — Ski Bearing	4
A-1017	Seal — Leather	4
A-1018	Spacer — Tube Runner Shoe	2
A-1023	Bearing — Ankle Pin	4
A-1024	Bearing — Stud Center	2
A-1119	Bogie Spring (Without Chain)	2
10000	Nut SAE 5/8" — Runner Shoe	4
10001	Carriage Bolt & Nut 2 1/2" x 3/8" — Runner Bracket	16
10002	Lock Washer 3/8" (Runner Bracket)	16
10003	Alemite Fittings 1/4 x 28 — Runner Bracket	4
10004	Tire Bolt & Nut 2 1/4" x 3/8" — Ski assembly	14
10006	Lock Washer 5/8" — Stud Center	4
10007	Nut SAE 5/8" — Stud Center	2
10011	Nut B-4634 — Rocker Bracket	4
10012	Lock Washer B-4636 — Rocker Bracket	2
10013	Cap Screw SAE 1 3/4" x 3/8" — Bogie Spring Chain (Special)	2
10014	Plain Nut 3/8" — (Bogie Spring Chain)	2
10015	Rivets 5/16" x 7/8" — Runner Cap	2
28156	Cone — Rocker Bracket Bearing Housing	4
28317	Cup — Rocker Bracket Bearing Housing	4

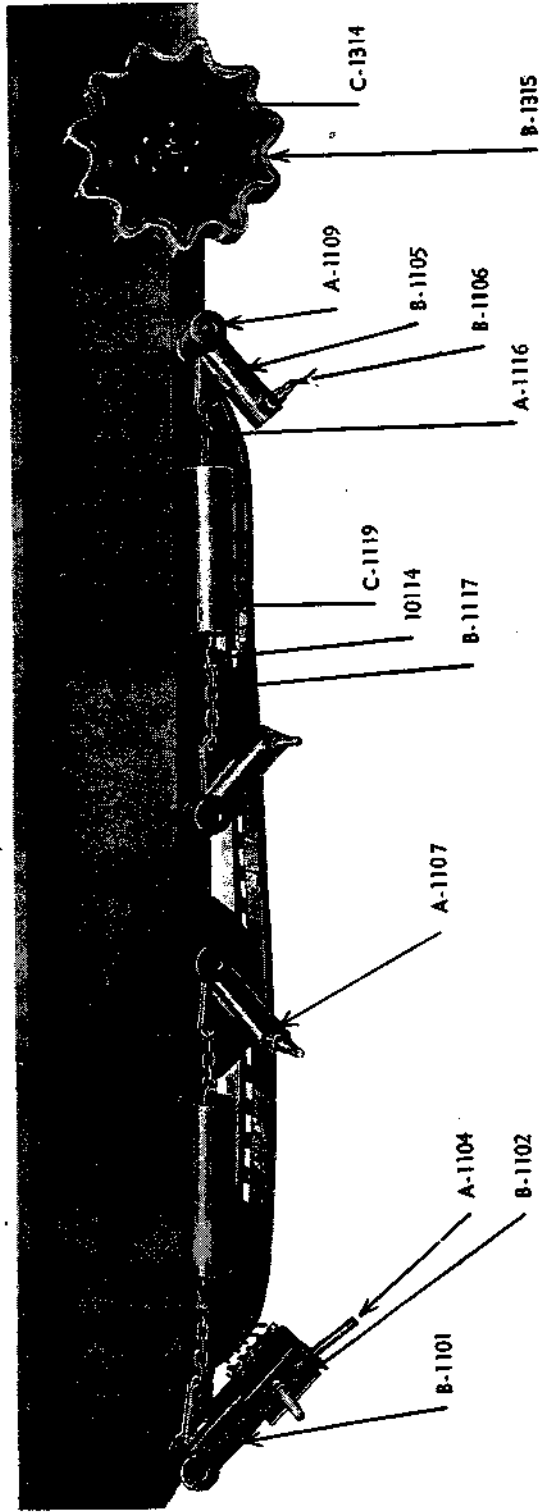


TRACK

(TRACK C-1120)



TRACK ADJUSTOR UNIT

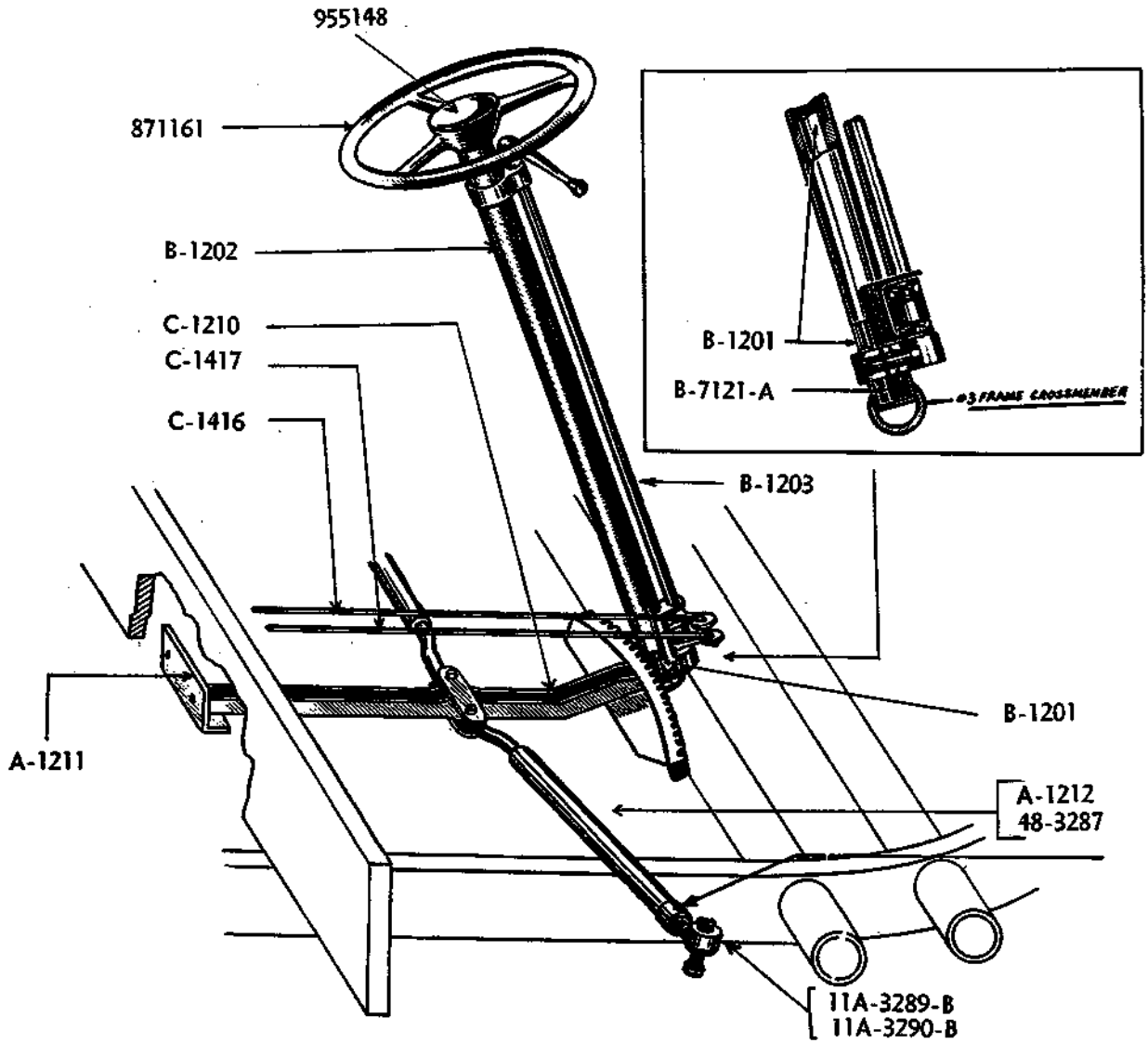


REAR SUSPENSION ASSEMBLY

TRACK & REAR SUSPENSION

Parts Number	DESCRIPTION	No. reqd' per unit
B-1101	Body — Spindle adjuster	2
B-1102	Spindle — Adjuster Unit	2
B-1103	Pressure Plate	2
A-1104	Adjusting Screw	2
B-1105	Body Spindle	6
B-1106	Spindle	6
A-1107	Spacer — Bogie Spindle	8
A-1108	Plug — End Tube	8
A-1109	Stop Washer — Body Suspension	8
A-1110	Grease Retainer — Body Suspension	16
B-1111	Sleeve — Rear Suspension Bearing — Outer	8
B-1112	Sleeve — Rear Suspension Bearing — Inner	8
A-1113	Roller Bearing — Rear Suspension	304
C-1114	Bogie Wheel	8
B-1115	Shaft — Reinforcement	1
A-1116	Chain Short — Bogie Spring	4
B-1117	Chain Long — Bogie Spring	4
C-1119	Spring — Bogie (Without Chain)	4
C-1120	Track Assembly	2
B-1121	Link — Track Cross	138
C-1122	Belt — Track	4
A-1123	Cleat — Track Reinforcement	276
A-1124	Coupling Assembly — Track	4
A-1125	Coupling — Track	8
A-1126	Link — Track Coupling	12
A-1135	Shim — Bogie Spindle	8
09074	Cone — Bogie Wheel Bearing — Outer	8
09196	Cup — Bogie Wheel Bearing — Outer	8
15112	Cone — Bogie Wheel Bearing — Inner	8
15250	Cup — Bogie Wheel Bearing — Inner	8
556	Grease Retainer — Bogie Wheel (Garlock Klosure)	8
B-1139-F	Hub Cap — Bogie Wheel	8
10100	Tires 4.50 x 16	8
10101	Tubes 4.50 x 16	8
10102	Cap Screw 3/4 x 5/16 — Spindle Adjuster Unit	10
10103	Cap Srew 1" x 5/16 — Spindle Adjuster Unit	10
10104	Nut 5/16" SAE — Spindle Adjuster Unit	20
10105	Lock Washer 5/16	20
10106	Nut 3/4" NC 10 — Adjusting Screw	2
10107	Nut 1/2" Body — Spindle retaining	8
10108	Cotter Pin 3/4" x 1/8"	8
10109	Nut — Spindle	8
10110	Washer — Spindle	8
10111	Cotter Pin — Spindle	8
10112	Alemite Grease Fitting — Body Spindle	6
10113	Alemite Grease Fitting — Body Spindle Adjuster	2
10114	Cap Screw 1 3/4" x 3/8" — Bogie Spring Chain Special	16
10115	Plain Nut 3/8" — Bogie Spring Chain	16
10118	Carriage Bolt 1 1/4" x 5/16" SAE Special — Cross Link	560
10119	Nut SAE 5/16" — Cross Link	560
10120	Lock Washer 5/16" — Cross Link	560
10121	Carriage Bolt 5 1/2" x 3/8" — Track Coupling	8
10122	Nut — Track Coupling Bolt	8

STEERING MECHANISM



STEERING MECHANISM

Parts Number	DESCRIPTION	No. reqd' per unit
C-1200	Steering Assembly	1
B-1201	Steering Shaft & Pinion Assembly	1
B-1202	Steering Mast Jacket	1
B-1203	Tube & Socket — Transmission Gear Shift	1
A-1204	Power Gear Shift Link	1
A-1205	Pinion — Steering Shaft	1
B-1206	U Rod — Mast Jacket Brace	1
A-1207	Tubing — Steering Brace	2
A-1208	U Link — Steering Brace	1
A-1209	Bracket — Steering Mast Jacket	1
C-1210	Steering Sector	1
A-1211	Bracket — Steering Sector	1
A-1212	Tie Rod — Steering	2
A-1213	Block — Steering Shaft Compression	1
A-1216	Filler Block — Steering Sector	1
A-1217	Spacer Large — Steering Sector	1
A-1218	Spacer Small — Steering Sector	1
871161	Steering Wheel	1
955148	Button — Horn	1
681402	Spring — Horn Button	1
10203	Nut $\frac{5}{8}$ " — Steering Wheel	1
40-3517-A	Bushing — Shaft (Upper)	1
81-A-3533	Bushing — Shaft (Lower)	1
11A-3289B	End Assembly — Steering Tie Rod R.H.	1
11A-3290B	End Assembly — Steering Tie Rod L.H.	1
48-3287	Clamp — Tie Rod	2
B-7121-A	Bearing — Steering Shaft (Lower)	1

POWER AND TRANSMISSION

Parts Number	DESCRIPTION	No. reqd' per unit
C-1300	Gas Tank Assembly	1
A-1303	Main Line — Gas Tank (Pipe)	1
A-1304	Air Vent — Gas Tank (Pipe)	1
B-1305	Bracket — Gas Tank	2
B-1306	Gauge — Gas Tank	1
A-1307	Motor Support Rubber — Front	1
A-1308	Motor Support Rubber — Rear	2
C-1310	Driving Shaft (propeller)	1
C-1311	Rear Axle Housing Assembly	1
C-1312	Axle — Differential	2
A-1313	Retainer Plate — Axle Shaft Bearing	2
C-1314	Sprocket Assembly	2
A-1315	Lining — Sprocket Rubber	2
C-1320	Muffler Assembly	1
A-1321	Gasket — Muffler	1
A-1322	Hole Plate — Muffler	1
A-1323	Spring — Hole Plate Muffler	1
857997	Universal Joint Assembly (Specify Model)	2
863401	Transmission	1
698400	Cone — Differential Axle Bearing	2
698399	Cup — Differential Axle Bearing	2
651678	Oil Seal Assembly — Differential Axle Shaft	2
10300	Bolts 1 1/4" x 3/16" — Sprocket Rubber	36
68-9376	Gasket — Gas Tank Gauge	1
68 x 5	Fitting — Gas Tank Outlet Pipe	1
68 x 4	Fitting — Gas Tank Air Vent Pipe	1
105 x 5	Fitting — Gas Tank Carburator Inlet Fitting	1

CONTROL MECHANISM

Parts Number	DESCRIPTION	No. reqd' per unit
B-1400	Pedal — Accelerator Assembly	1
A-1401	Rod — Accelerator Pedal to Hinge	1
B-1402	Hinge — Throttle Control to Accelerator Pedal	1
A-1406	Wire — Accelerator	1
A-1407	Spring — Accelerator Pedal Return	1
A-1408	Speedometer Cable	1
B-1409	Housing — Speedometer Cable	1
B-1410	Pedal — Brake	1
B-1410-1	Pedal — Clutch	1
B-1411	Rod — Clutch	1
B-1412	Rod — Brake	1
A-1413	Holder — Clutch Rod	1
A-1414	Return Spring — Brake and Clutch	1
B-1415	Gearshift Lever — Driving Angle	1
C-1416	Rod — Gearshift Control	1
C-1417	Rod — Gearshift Selector	1
A-1418	Lever — Gearshift Operating	1
A-1419	Housing — Gearshift Operating Rod	1
A-1420	Fulcrum Pin — Gearshift Lever	1
A-1421	Housing (short) — Choke Wire	1
B-1422	Pedal — Starter	1
A-1423	Wire — Choke	1
B-1424	Housing — Choke & Throttle Wire	1
B-1425	Push Rod — Starter	1
A-1426	Spring — Clutch Return	1
C11A-2454	Pad — Brake & Clutch Pedal	2
B-7532	Clevis 7/16" — Control Rod	1
10400	Cap Screw 4" x 3/8" (pedal lugs)	2
10401	Nut SAE 3/8" — Pedal	
10402	Cap Screw 3 1/2" x 3 3/8" — Gearshift Selector Rod	
10403	Nut — Selector Rod	
10404	Clevis 5/16" — Gearshift Selector Rod	1

COOLING & ELECTRICAL

Parts Number	DESCRIPTION	No. reqd' per unit
C-1500	Radiator Assembly	
A-1501	Tube — Wiper	
A-1504	Metal Hose — Radiator	
A-1505	Hose — Radiator Rubber Top	
A-1507	Hose — Radiator Lower Motor Unit	
A-1508	Hose — Radiator Lower Radiator Unit	
C-1510	Bracket — Battery	
A-1511	Cable — Positive Ground (Battery)	
A-1512	Cable — Negative to Starter (Battery)	
C-1513	Wiring Harness	
C-1514	Wiring Harness — Dash Unit	
A-1515	Clamp — Wiring Harness	
B-1516	Head Lamp Assembly	
A-1517	Clamp — Radiator Hose 2"	
A-1518	Clamp — Radiator Hose 1½"	
3223 x 6	Connector — Temperature Gauge Motor Unit	
3404 x 2	Connector — Oil Pressure Gauge	
105 x 4	Connector — Windshield Wiper Tube	
555	Valve — Radiator Drain	
4010	Sealed Beam Unit	
H.B. 617	Battery	
337	Cap — Radiator	
ULS-1	Switch — Ignition	
63	Bulb — Dash Lamp	
31	Tail Lamps	
28-V	Horn	
S.P.2800NL	Windshield Wiper	
81-A-9271B	Casing — Instrument Cluster	
09B-10849	Cluster — Instrument	
01A-10850	Ammeter	
01A-10883-B	Temperature Gauge — Dash	
81A-9273-B	Gauge — Oil Pressure (Dash unit)	
81A-9280-B	Gauge — Fuel (Dash unit)	
99A-10884	Bulb — Electric Heat Indicator (Motor)	
48-9278	Gauge — Oil Pressure (Motor)	
81A-17255	Speedometer	
01A-12250	Circuit Breaker	
01A-13710	Support — Dash Lamp	

BODY PARTS

Parts Number	DESCRIPTION	No. reqd' per unit
C-1700	Instrument Panel	
A-1706	Spacer Washer — Door Hinge	
A-1707	Hinge — Door & Seat	
A-1708	Rod — Door Retainer	
A-1709	Retaining Clip — Front Door Window	
B-1710	Rear Door Assembly	
C-1722	Fender — Rear Door	
C-1723	Front Door Assembly	
B-1725	Window Assembly — Front door (Specify if right or left)	
B-1728	Door Assembly — Motor Compartment (Right or left)	
B-1738	Door Catch Assembly R.H.	
B-1739	Door Catch Assembly L.H.	
10700	Handle (with lock) — Front door outside	
10701	Handle (without lock) — Front door outside	
10702	Handle — Inside front door	
10703	Handle (with lock) — Motor door	
10704	Handle (without lock) — Motor door	
4494	Retainer — Round glasses rubber H (Specify length)	
10705	Windshield 16" x 44"	1
10706	Front Door Window	2
10707	Round Window 12"	6
10708	Round Window 10"	2
10709	Round Window 6"	2

MISCELLANEOUS

Parts Number	DESCRIPTION	No. reqd' per unit
A-1901	Towing plate	
B-1902	Bracket — Head Lamp Right	
B-1903	Bracket — Head Lamp & Horn Left	
C-1904	Back — Folding Seat	
A-1907	U Bolt — Differential	
A-1908	U Towing Bolt	
A-1910	Crank — Starting	
C-1917	Seat Assembly — Front (without cushion)	
B-1918	Cushion — Front Seat	
B-1919	Back Cushion — Front Seat	
C-1920	Cushion — Side Seat R.H. & L.H.	
B-1921	Cushion — Rear Seat	

THÉRIEN FRÈRES LIMITÉE
MONTRÉAL

PRINTED
IN CANADA